



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5530-1
Job Sheet 175382



Part No: D5530-1

Job Qty: 12 ea

Part Name: 37° Flared Tube Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	4/12/18	4/12/18	0.00	0.00	Purchasing		AT 18/04/18
110	Packaging	12 pcs	4/12/18	4/12/18	0.00	0.00	Packaging2		AT 18/04/18
120	QC	12 pcs	4/12/18	4/12/18	0.00	0.00	QC6		38
123	CNC Vertical Machining	12 pcs	4/13/18	4/13/18	0.00	3.52	HAAS1-1		9-89
126	QC	12 pcs	4/13/18	4/13/18	0.00	0.00	QC2 Machining-4		18-05-31
128	QC	12 pcs	4/13/18	4/13/18	0.00	0.00	QC8 Machining-4		18/05/18
130	Packaging	12 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-2		JUN 08 2018
140	QC21-SA	12 Ea	4/13/18	4/13/18	0.00	0.00	QC21		DAS JUN 08 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 120 - QC6- All purchased or subcontracted products

126 - QC2- Inspect parts off machine FAI/FAIB

128 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
50715K676	Flared Tube Fitting SS	12 Ea (1 ea)	100-Purchasing	5059521

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	50715K676	12	0	0

Part Specifications

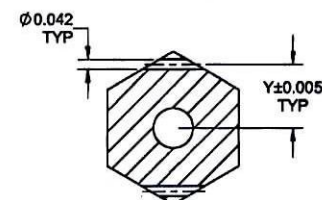
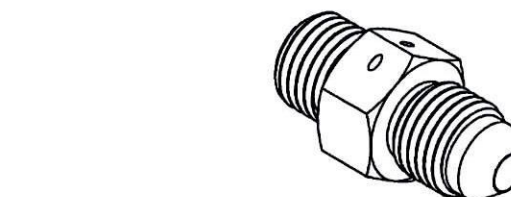
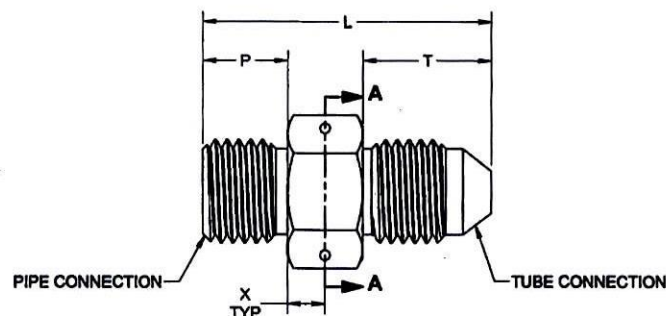
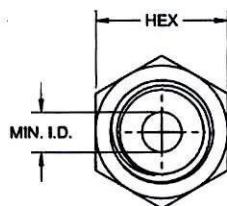
Specifications could not be found.



PART NO: D5530 - 1
Serial No/Batch: S059529
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/10/18
Job No: 175382

SPECIFICATION CONTROL DRAWING



SECTION A-A

D5530-X ADAPTER, FLARED TUBE FITTING

DART PN	DESCRIPTION	TUBE O.D.	TUBE CONNECTION	PIPE CONNECTION	HEX	MIN I.D.	L	P	T	X	Y	VENDOR	VENDOR PN	MATERIAL	WEIGHT
D5530-1	37 DEGREE FLARED TUBE FITTING	1/4	37° FLARED, 7/16-20 UNF	7/16-20 UNF	9/16	0.17	1.23	0.36	0.55	0.160	0.289	MCMaster-CARR	50715K676	316 S.S.	0.01 LBS

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE
- 8) ADD LOCKWIRE HOLES PER SECTION A-A

RELEASED
2017-05-16
SEN 17-511

APPROVED

A NEW ISSUE		WK	17.03.29
REV.	DESCRIPTION		BY DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5530 TITLE ADAPTER, FLARED TUBE SCALE NTS	
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	LL		
APPROVED	HS		
DE APPR.	DS	DATE 17.03.29	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039525

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039525

PO Date: 4/6/18

Due Date: 4/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 06 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	50715K832	50715K832	37° Flared Tube Fitting, SS	Firmed	4/11/18	20 Ea	0 Ea 20x	20 Ea	\$10.05/Ea	\$201.00
Line Item Note job no. 175470										
2	50715K676		Flared Tube Fitting SS D5530-1 receive ea	Firmed	4/11/18	12 pcs	0 pcs 12x	12 pcs	\$8.27/pcs	\$99.24
Line Item Note job no. 175382										
3	51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING receive ea	Firmed	4/11/18	12 Ea	0 Ea 12x	12 Ea	\$7.78/Ea	\$93.36
4	94125K815	5/pk	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm receive ea	Firmed	4/11/18	20 Ea	0 Ea 20x	20 Ea	\$2.466/Ea	\$49.32
5	92311A599		Set Screw D2712	Firmed	4/11/18	500 pcs	0 pcs 500x	500 pcs	\$0.2432/pcs	\$121.60
Line Item Note job no. 175529										
6	6605K56		Hook And Loop Tie D3551-11	Firmed	4/11/18	20 pcs	0 pcs 20x	20 pcs	\$2.94/pcs	\$58.80
Line Item Note job no. 175530										
7	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	4/11/18	10 pcs	0 pcs 10x	10 pcs	\$5.64/pcs	\$56.40
Line Item Note job no. 175531										
Grand Total:									\$679.72	

Order Notes

call AT 1804/10

W 02



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039525

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1795641-01

Page 1 of 1
04/06/2018

Line	Product	Ordered	Shipped
1	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	20 Each	20
2	50715K831 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 1/4" Tube OD, 7/16"-20 UNF Male, Replaced 50715K676	12 Each	12
3	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	12 Each	12
4	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	4 Packs	4
5	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	10 Packs	10
6	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	4 Packs	4
7	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10

DAS
33
9-89

